

D5906-1 BODY

NOTES:

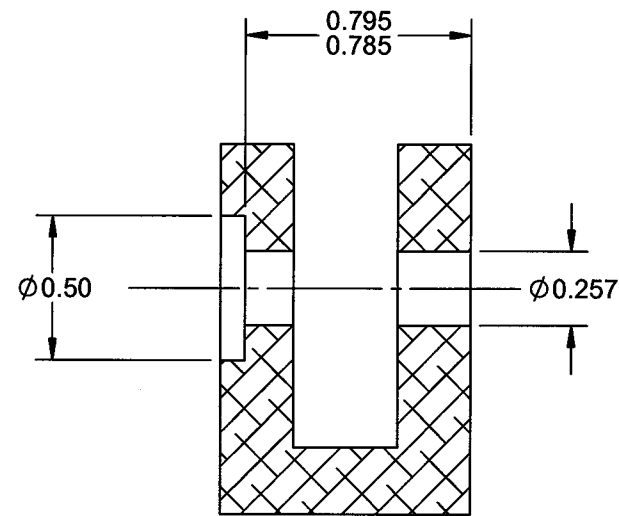
- 1) MATERIAL: 7075-T6/-T62/-T651 ALUMINUM PLATE  
PER QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR ASTM B209  
REF DART SPEC M7075T6S
- 2) FINISH: HARD ANODIZE PER MIL-A-8625 TYPE III CLASS 2 BLACK  
PRIOR TO PRIMING, MASK CONTACT AREA WITH D5909-1 BLADE (REF) WHERE INDICATED BY 2  
PRIME PER DART QSI 005 4.2.1 USING MIL-P-23377 1-2 MILS
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: PER DART QSI 044
- 7) WEIGHT: 1.68 lbs
- 8) NON-DIMENSIONED FEATURES WITHIN 0.030 PER STEP FILE
- 9) PILOT DRILL ONLY. REAM TO FINAL SIZE FOLLOWING FINISHING AND TOUCH UP BARE METAL WITH ELECTRICALLY CONDUCTIVE CHEMICAL FILM MATERIAL (ALODINE 600) PER MIL-DTL-5541.

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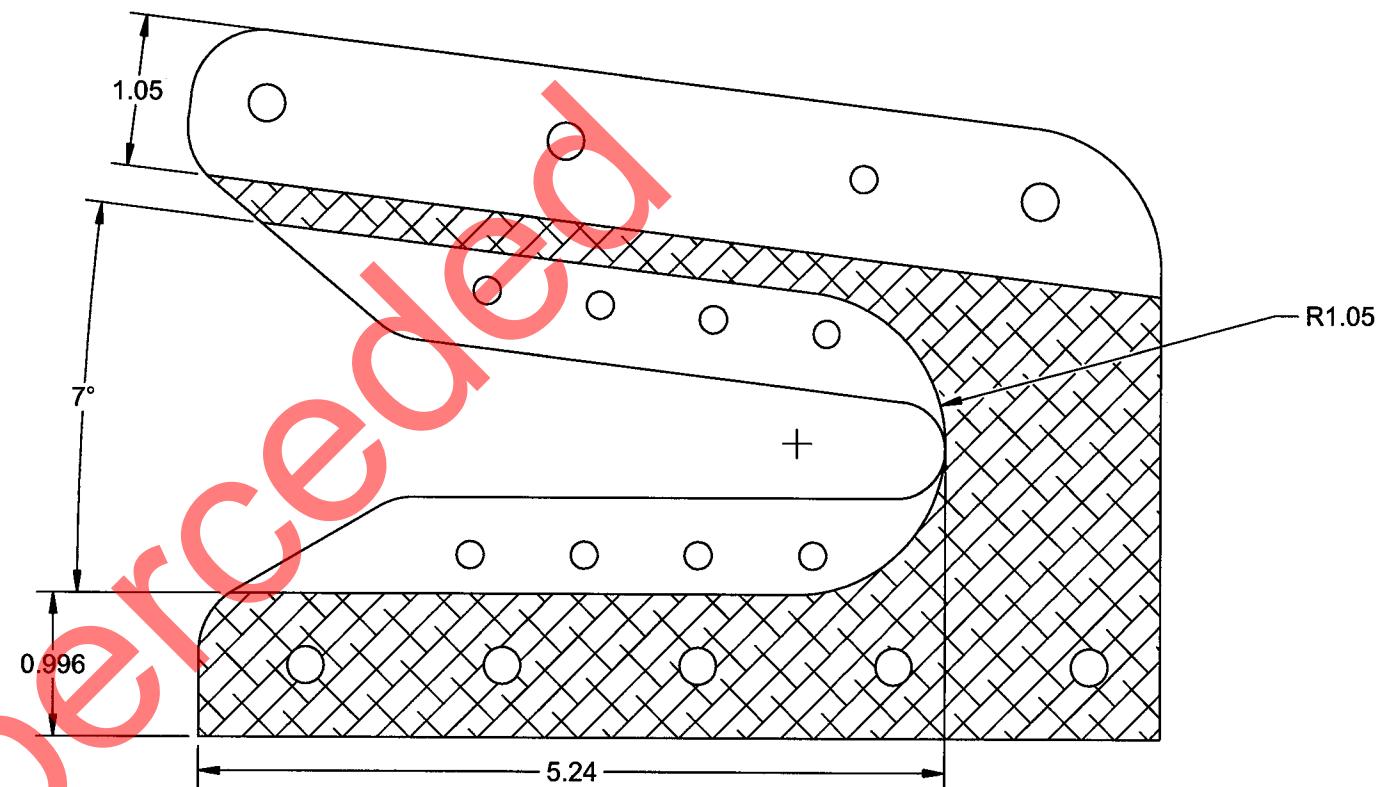
2020 NOV 16

APPROVED

A	NEW ISSUE	ZF	20.08.07
REV.	DESCRIPTION	BY	DATE
DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	JC	DRAWING NO.	REV. A
MFG. APPR.	JFS	D5906	SHEET 1 OF 2
APPROVED	ML	TITLE	SCALE
DE APPR.	CP	BODY	NTS
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**SECTION A-A**  
SCALE 2X, 3 PL



**SECTION B-B**

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DRAWN	ZF		
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